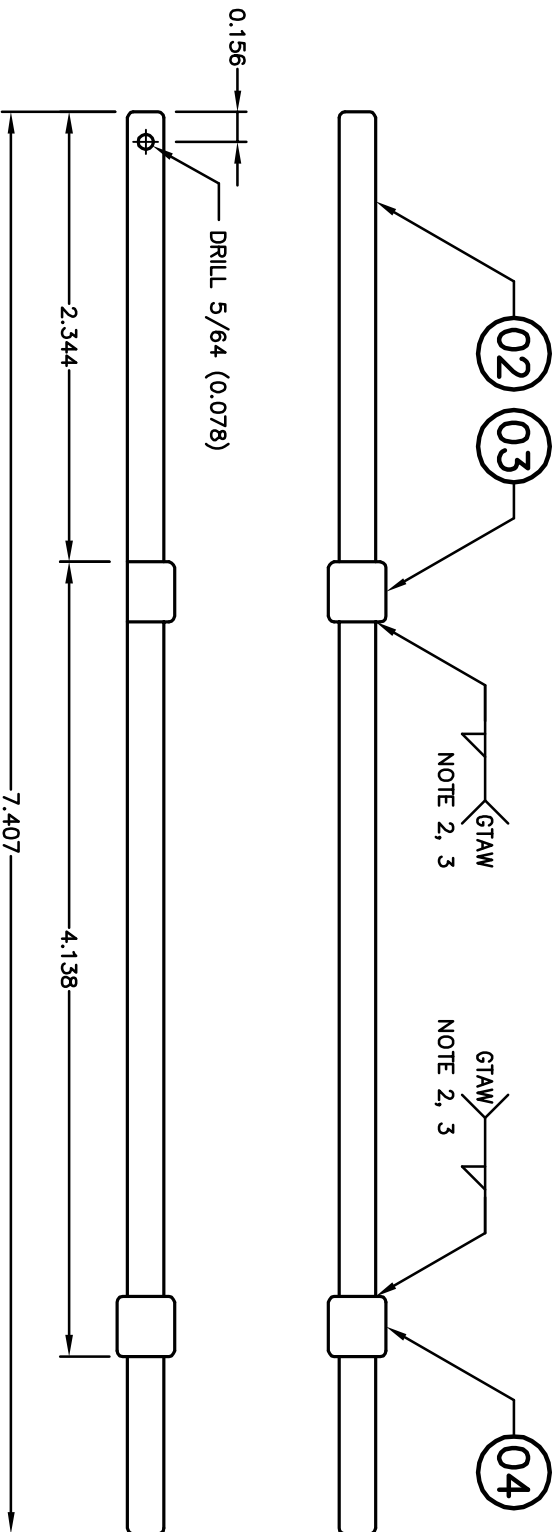



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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; STOP SPACING CHANGED; WELD CHANGED	BUC	14/10/2013
2	ALTERNATE BRAZING ADDED	BUC	03/08/2016



# NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
3. ALTERNATE: JOINTS MAY BE SILVER BRAZED IN ACCORDANCE WITH AC43.13-1B, SECTION 4-77 (2) USING AWS A5.8 Bag-24 SILVER BRAZING ALLOY OR EQUIVALENT, AND AWS A5.31 FB3C FLUX OR EQUIVALENT. APPLY FLUX TO PARTS AND BRAZING ALLOY.

## 01 THREADED ROD ASSEMBLY

					APPROVALS		DATE	
					DRAWN: JEFF CLARKE		18 OCT 2012	
					CHECKED: E. BURGOIN		18 OCT 2012	
					UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1			
					<div></div> <div><b>AERO DESIGN LTD.</b> 9886A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.468.8976 www.aerodesign.ca</div> <div>BELL 206A, 206B, 206L SERIES, 407 CYCLIC FRICTION REPLACEMENT THREADED ROD ASSEMBLY</div> <div><div>SCALE 1 : 1</div><div>DWG. SIZE</div><div>DWG. NO.</div><div>REV.</div></div> <div><div>SHEET 1 OF 1</div><div>A4</div><div>95212</div><div>2</div></div>			
1	95236-01	04	STOP					
1	95234-01	03	STOP					
1	95232-01	02	THREADED ROD					
1	95212-01	01	THREADED ROD ASSEMBLY					
01	PART NO.	ITEM	DESCRIPTION					
LIST OF MATERIALS								